

**AMENDMENTS TO THE SPECIFICATION:**

*Please amend paragraph [0016] as follows:*

D1 [0016] The contact of the shrink-on sleeve with the conductor bar is ensured in that, after application of the support sleeve surrounded by the shrink-on sleeve, the support sleeve between the shrink-on sleeve and the conductor bar is removed, in particular by opening the ~~shrink-on~~ support sleeve helically, so that the shrink-on sleeve contracts around the conductor bar.

*Please replace the Abstract with the following amended Abstract:*

**Abstract of the Disclosure**

D2 Described is a method for the production of an insulated stator winding for rotating electrical machines, in particular, direct current machines and alternating current machines, whereby an insulated stator winding is produced that ensures adequate insulation over the intended life span of the electrical machine. The insulated stator winding is constructed of at least one electrically conductive conductor bar (2) with an essentially rectangular cross-section, whereby at least one electrically insulating shrink-on sleeve (64) with an essentially rectangular cross-section is applied to the periphery of the conductor bar (2) and then shrunk onto it.

(Fig. 1b)